

ABS Extrafill

Description:

Fillamentum ABS Extrafill is a material for the FFF (also known as FDM) 3D printing technology.

ABS filament is suitable for the production of the first samples before serial production for functional prototyping, manufacturing tools, but also for the production of goods for everyday use.

This material can be used for production of electrical and electronic equipment. It doesn't contain the restricted substances. The use of the material in the food or medical industry is not recommended.

Fillamentum guarantees high precision of filament dimensions within the tolerance of +/- 0,05 mm, which is strictly controlled throughout the production.

Printing filaments marked under the trademark Fillamentum are produced in a wide variety of colours in accordance with the colour charts RAL and Pantone, and also in own unique colour ranges.



Physical properties	Typical Value	Test Method	Test Condition
Material density	1,04 g/cm ³	ISO 1183	23 °C
Melt volume index	29 cm ³ /10 min	ISO 1133	220 °C, 10 kg
Diameter tolerance	± 0,05 mm		
Weight	750 g of filament (+ 250 g spool)		
Mechanical properties	Typical Value	Test Method	Test Condition
Tensile strength	39 MPa	ISO 527	at yield, 50 mm/min
	32 MPa	ISO 527	at break, 50 mm/min
Elongation at break	20 %	ISO 527	50 mm/min
Flexural strength	60 MPa	ISO 178	2 mm/min
Flexural modulus	1900 MPa	ISO 178	2 mm/min
Izod impact strength	24 kJ/m ²	ISO 180-1A	23 °C, notched
	10 kJ/m ²	ISO 180-1A	-30 °C, notched
Charpy impact strength	25 kJ/m ²	ISO 179	23 °C, notched
	11 kJ/m ²	ISO 179	-30 °C, notched
Thermal properties	Typical Value	Test Method	Test Condition
Heat deflection temperature	81 °C	ISO 75-A	1,8 MPa
Vicat softening temperature	103 °C	ISO 306	50 °C/h, 1 kg
	96 °C	ISO 306	50 °C/h, 5 kg
Coefficient of linear thermal expansion	9,0 × 10 ⁻⁵	ISO 11359	
Printing properties	Recommended	Notes	
Print temperature	220-240 °C	Recommended settings! It may differ according to the printer and the object.	
Hot pad	80-105 °C	Try your own settings before printing.	
Adhesive	3Dlac, glue stick		

Workability of 3D printing filament is at least 12 months from delivery.

The information was processed with the best knowledge of the manufacturer and it is for information only.